§ 60.456

than 28 °C below the average temperature at the same location during the most recent performance test at which destruction efficiency was determined as specified under $\S 60.453$. Additionally, all 3-hour periods of coating operation during which the average temperature difference across the catalyst bed is less than 80 percent of the average temperature difference across the catalyst bed during the most recent performance test at which destruction efficiency was determined as specified under $\S 60.453$ will be recorded.

- (3) For thermal and catalytic incinerators, if no such periods as described in paragraphs (c)(1) and (c)(2) of this section occur, the owner or operator shall state this in the report.
- (d) Each owner or opreator subject to the provisions of this subpart shall maintain at the source, for a period of at least 2 years, records of all data and calculations used to determine VOC emissions from each affected facility. Where compliance is achieved through the use of thermal incineration, each owner or operator shall maintain at the source daily records of the incinerator combustion chamber temperature. If catalytic incineration is used, the owner or operator shall maintain at the source daily records of the gas temperature, both upstream and downstream of the incinerator catalyst bed. Where compliance is achieved through the use of a solvent recovery system, the owner or operator shall maintain at the source daily records of the amount of solvent recovered by the system for each affected facility.

[47 FR 47785, Oct. 27, 1982, as amended at 55 FR 51383, Dec. 13, 1990]

§60.456 Test methods and procedures.

- (a) The reference methods in Appendix A to this part, except as provided under $\S60.8(b)$, shall be used to determine compliance with $\S60.452$ as follows:
- (1) Method 24 or formulation data supplied by the coating manufacturer to determine the VOC content of a coating. In the event of dispute, Reference Method 24 shall be the reference method. For determining compliance only, results of Method 24 analyses of waterborne coatings shall be adjusted as described in subsection 4.4 of Method

- 24. Procedures to determine VOC emissions are provided in §60.453.
- (2) Method 25 for the measurement of the VOC concentration in the gas stream vent.
- (3) Method 1 for sample and velocity traverses.
- (4) Method 2 for volocity and volumetric flow rate.
 - (5) Method 3 for gas analysis.
 - (6) Method 4 for stack gas moisture.
- (b) For Method 24, the coating sample must be a 1-liter sample taken into a 1-liter container at a point where the sample will be representative of the coating material.
- (c) For Method 25, the sample time for each of three runs is to be at least 60 minutes and the minimum sample volume is to be at least 0.003 dscm except that shorter sampling times or smaller volumes, when necessitated by process variables or other factors, may be approved by the Administrator.
- (d) The Administrator will approve sampling of representative stacks on a case-by-case basis if the owner or operator can demonstrate to the satisfaction of the Administrator that the testing of representative stacks would yield results comparable to those that would be obtained by testing all stacks.

Subpart TT—Standards of Performance for Metal Coil Surface Coating

SOURCE: 47 FR 49612, Nov. 1, 1982, unless otherwise noted.

§ 60.460 Applicability and designation of affected facility.

- (a) The provisions of this subpart apply to the following affected facilities in a metal coil surface coating operation: each prime coat operation, each finish coat operation, and each prime and finish coat operation combined when the finish coat is applied wet on wet over the prime coat and both coatings are cured simultaneously.
- (b) This subpart applies to any facility identified in paragraph (a) of this section that commences construction, modification, or reconstruction after January 5, 1981.